

1-3 Safety Precautions

WARNING:

- **IN ORDER TO ASSURE SAFE AND EFFICIENT OPERATION OF THE TRASH PUMP, OPERATOR'S SHOULD READ AND COMPLY WITH THE FOLLOWING SAFETY PRECAUTIONS.**
- **Do not operate the trash pump near gasoline or gaseous fuels because of the potential danger from explosion or fire.**
- **Do not fill the fuel tank with fuel while the engine is running.** Be careful not to spill fuel during refueling. If fuel is spilled, wipe it off and let it dry before starting the engine.
- **Do not smoke or use open flame near the fuel tank.**
- **Do not place flammable materials near the trash pump.** Be careful not to place fuel, matches, gunpowder, oily cloths, straw, trash, or any other combustibles near the trash pump.
- **Do not operate the trash pump inside a room, cave, tunnel, or other insufficiently ventilated area.** Always operate the trash pump in a well-ventilated area. The engine may become overheated, and the poisonous carbon monoxide gas contained in the exhaust gases will endanger human lives.
- **Keep the trash pump at least 1 meter (3 feet) away from any structure or building during use.** When a trash pump is located close to a building or nearby equipment, heat and exhaust from the engine will cause the surrounding temperature to rise. This will degrade the engines cooling efficiency, causing overheating.
- **Do not enclose the trash pump nor cover it with a box.** The trash pump has a built-in, forced-air cooling system, and may become overheated if it is enclosed.
- **Operate the trash pump on a level surface.** It is not necessary to prepare a special foundation for the trash pump. However, the trash pump will vibrate on an irregular surface. Therefore, choose a level place without surface irregularities.
- **Shutoff the trash pump when moving the trash pump to another work site.** If the trash pump is tilted or moved during operation, fuel may spill and/or the trash pump may tip over, causing a hazardous situation. Proper lubrication cannot be expected if the trash pump is operated on a steep incline or slope. In such a case, the piston may seize; it may seize even if the oil is above the upper level.